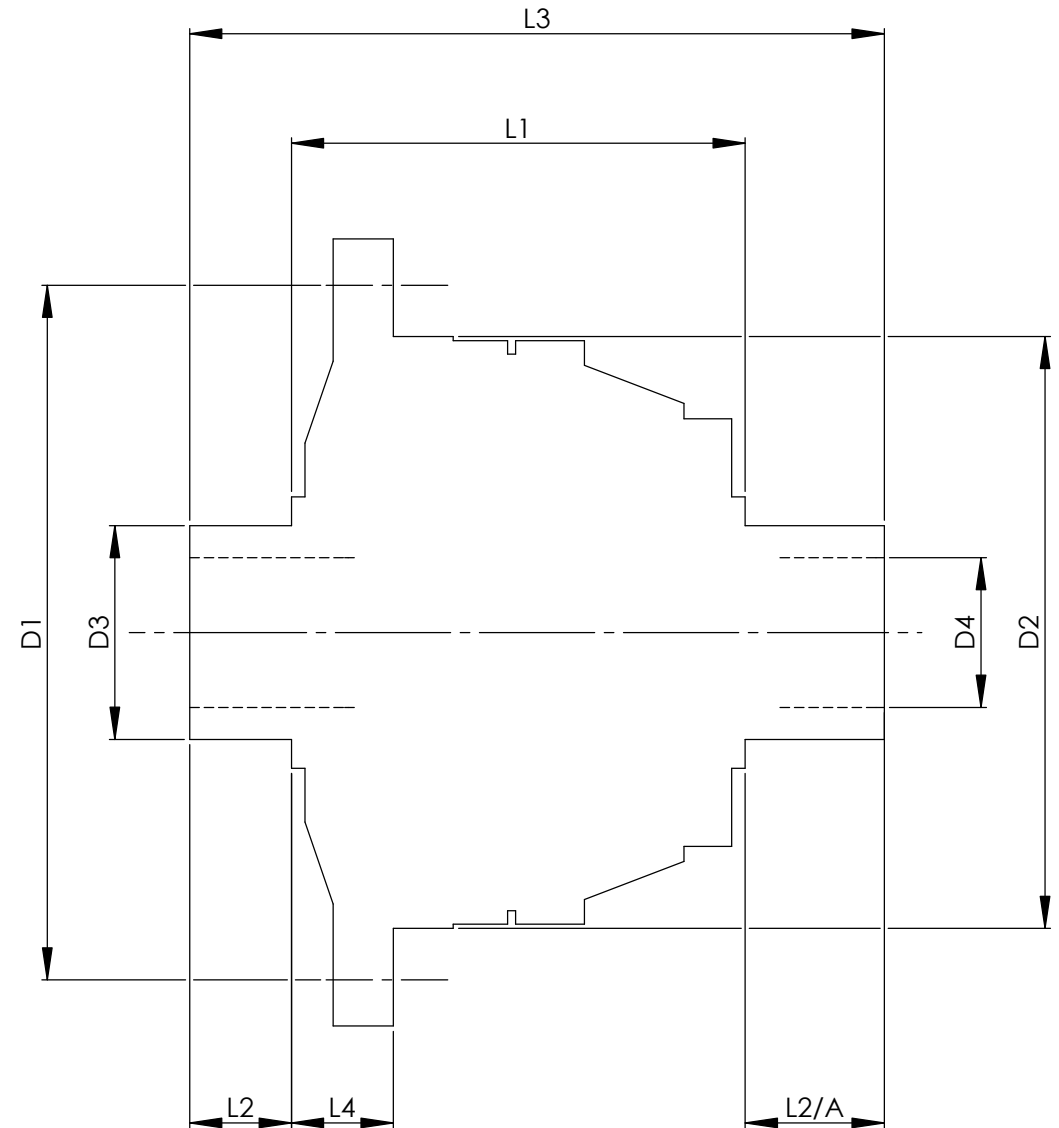


Drg No. QDH8J

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.040	128
No. OF BOLTS		12	12
THREAD / THRO' HOLE		M10x1.25	M10x1.25
CROWN WHEEL SPIGOT DIA	D2	4.3306	110.0
BEARING DIA	D3	1.9698	50.0
BEARING DISTANCE	L1	3.576	90.8
SPIGOT LENGTH	L2	0.766	19.5
	L2/A	1.563	39.7
OVERALL LENGTH	L3	5.905	150.0
BEARING/CROWN WHEEL	L4	1.161	29.5
BORE	D4	1.181	30.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		27	
PITCH		24/48 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		45 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDH8J

A3(4)border

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 20.5.05	
DRAWN BY. M.L.M.	
Used In. SAAB 9 - 5 VIGGEN	

SOLID WORKS