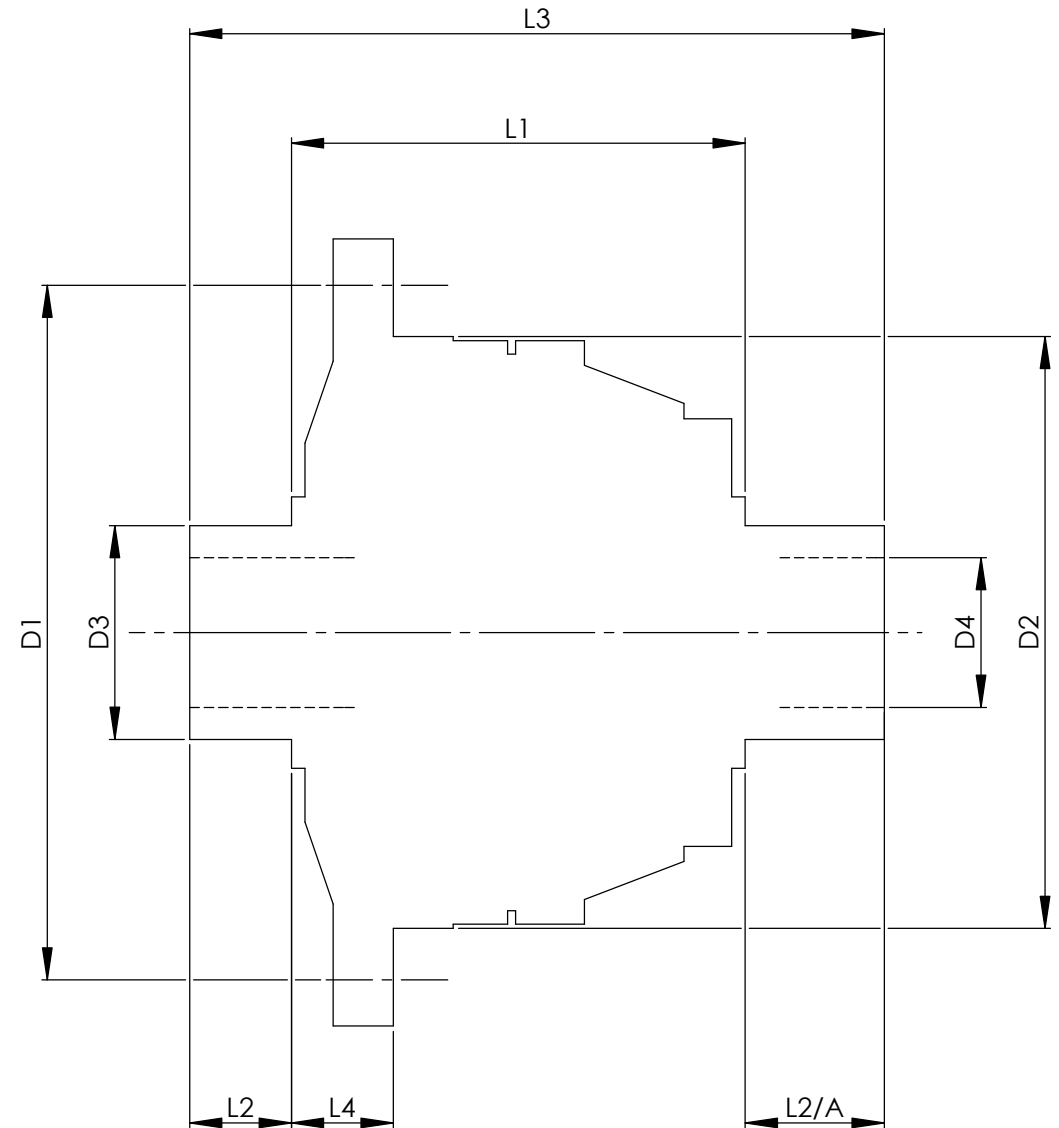


Drg No. QDH1J

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.040	128
No. OF BOLTS		12	12
THREAD / THRO' HOLE		0.420	10.7
CROWN WHEEL SPIGOT DIA	D2	4.3320	110.0
BEARING DIA	D3	1.6264	41.3
BEARING DISTANCE	L1	4.500	114.3
SPIGOT LENGTH	L2	0.800	20.3
	L2/A	0.700	17.8
OVERALL LENGTH	L3	6.000	152.4
BEARING/CROWN WHEEL	L4	0.870	22.1
BORE	D4	1.213	30.8
DRIVE SHAFT SPLINE:-			
No. OF TEETH		27	
PITCH		24/48 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		45 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDH1J

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
 LIMITS. FRACT. ± 1/64".
 DEC. ± 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE. 01 DATE. 20.5.05
 DRAWN BY. M.L.M.

Used In. SAAB 9000 85 - 93 MY