Drg No. QDF1H	REMOVE	ALL BUF	RRS AND SHARP E	dges.						THIRD ANG	LE PRC	DJECTION.
						F			L3			
							-	4	L1			
	TROD	D.	INCH	MM	л Т		/	/				
CROWN WHEEL BOLT PCD		D1	4.750	120.7	-							
No. OF BOLTS			8	8	-							A labeled and the second secon
THREAD / THRO' HOL		De	0.391	9.9	-							
CROWN WHEEL SPIGOT DIA		D2	4.0312	102.4	-					l		
BEARING DIA		D3	1.3762	35.0	-							
BEARING DISTANCE		L1	3.871	98.3	-							
SPIGOT LENGTH		L2	0.812	20.6		ő						D4 D2
		L2/A	0.800	20.3	-							
OVERALL LENGTH		L3	5.483	139.3	-	<u> </u>						<u>I</u>
BEARING/CROWN W	HEEL	L4	0.687	17.4	-							
BORE		D4	1.022	26.0								
												V
DRIVE SHAFT SPLIN	E.								J			Y
No. OF TEETH	L		23		L			<u> </u>				
PITCH			24/48 DP									
ТҮРЕ			FLAT ROOT	SIDE FIT	7							
PRESSURE ANGLE			30 DEG	OIDETTI			L2	L4		<u>L</u> 2,	'A	
			000224			1						
										FINISH. MACH, LIMITS. FRACT. ± 1/	64"	GRIND@C
TITLE R.W.D. DIFF DATA S		_								DEC. ± 0.0	05".	
	DITEET.									MATERIAL. TREATMENT.		
SCALE 1:1 U.O.S.	Sheet 1 of 1							IF	IN DOUBT, ASK.	ISSUE. 01 DATE. 20 DRAWN BY. M.L.M.	.5.05	
Drg. No. QDF1H			Quaife Design & Develop							Used In. TALBOT SUNBEAM		

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