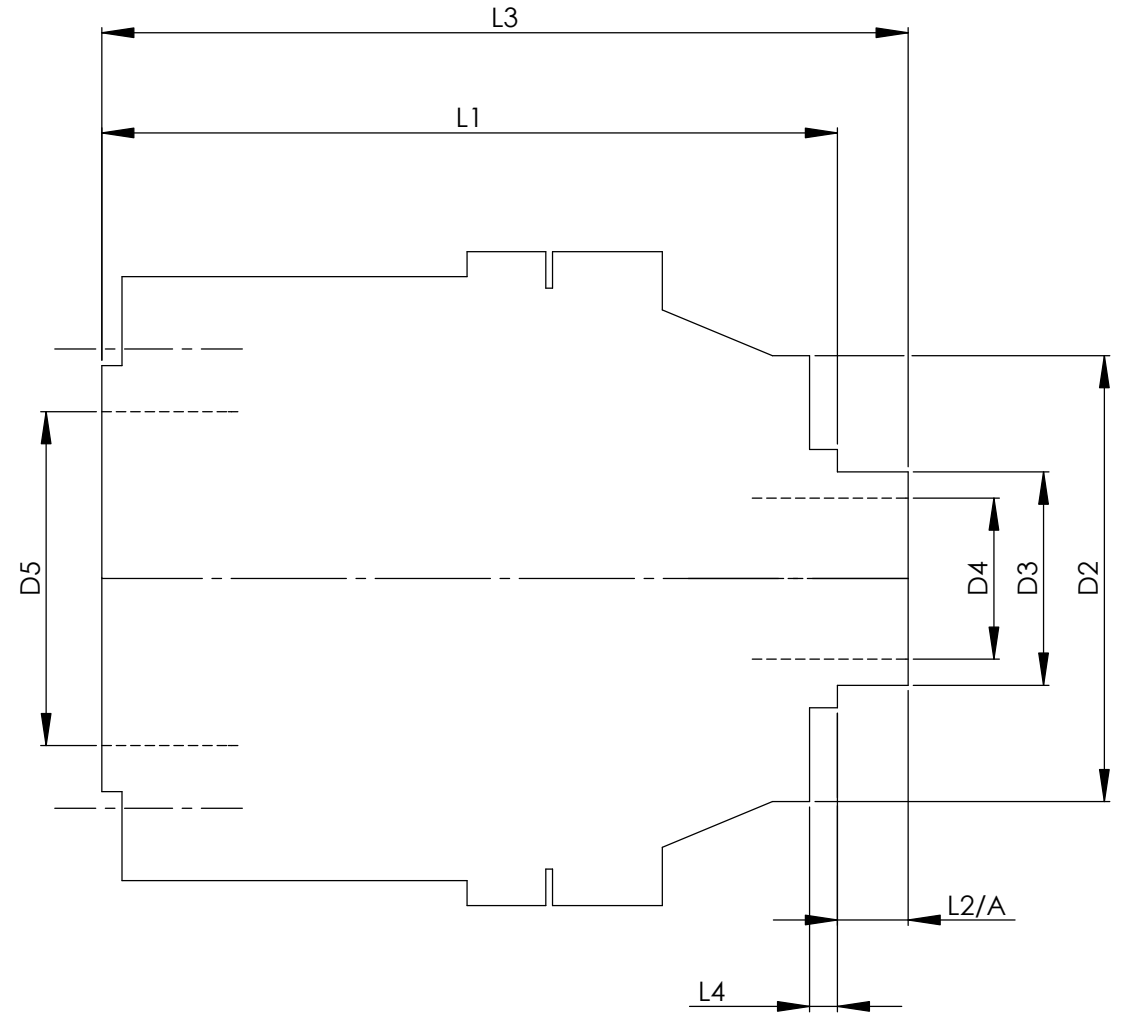


		INCH	MM
CROWN WHEEL BOLT PCD	D1	0	0
No. OF BOLTS		0	0
THREAD / THRO' HOLE		0	0
CROWN WHEEL SPIGOT DIA	D2	3.288	83.5
BEARING DIA	D3	1.5712	39.9
BEARING DISTANCE	L1	5.42	137.7
SPIGOT LENGTH	L2	0	0
	L2/A	0.520	13.2
OVERALL LENGTH	L3	5.940	150.9
BEARING/CROWN WHEEL	L4	0.205	5.2
BORE	D4	1.1878	30.2
	D5	2.462	62.5
DRIVE SHAFT SPLINE:-			
No. OF TEETH		34	39
PITCH		32/64 DP	32/64 DP
TYPE		FILLET ROOT	FLAT ROOT
PRESSURE ANGLE		30 DEG	30 DEG



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

**Drg. No.** QDF18B

**Quaife Design & Development.**

IF IN DOUBT, ASK.

THIS DRAWING OR DESIGN IS STRICTLY CONFIDENTIAL & THE COPYRIGHT THEREIN IS THE EXCLUSIVE PROPERTY OF 3T SQUARE ENGINEERING LTD. AND MAY NOT BE USED COPIED OR EXHIBITED WITHOUT THEIR WRITTEN PERMISSION.

FINISH. MACH, GRIND@G  
 LIMITS. FRACT. ± 1/64".  
 DEC. ± 0.005".  
 MATERIAL.  
 TREATMENT.  
 ISSUE. 01 DATE. 19.5.05  
 DRAWN BY. M.L.M.

**Used In.** PONTIAC GRAND AM (GTP)