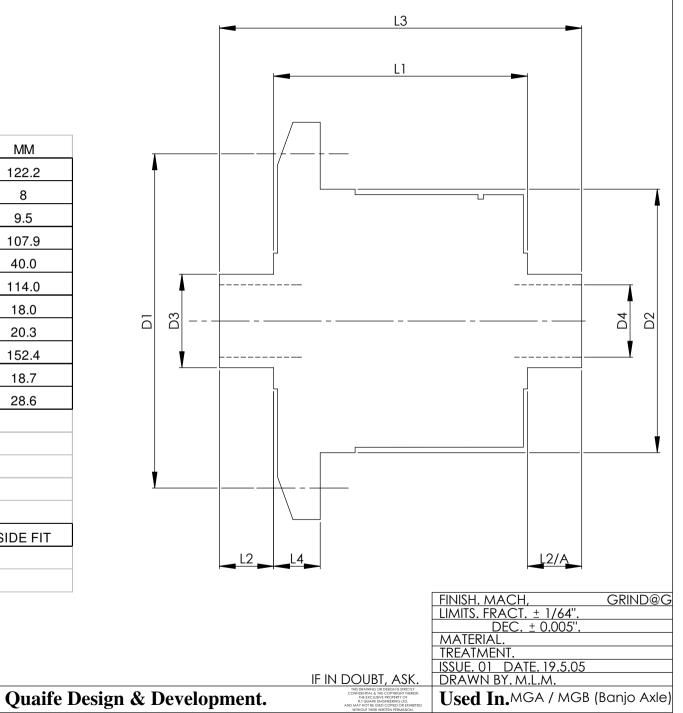
Drg No. QDF15K

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

| | | INCH | MM |
|------------------------|------|-----------|----------|
| CROWN WHEEL BOLT PCD | D1 | 4.812 | 122.2 |
| No. OF BOLTS | | 8 | 8 |
| THREAD / THRO' HOLE | | 0.375 | 9.5 |
| CROWN WHEEL SPIGOT DIA | D2 | 4.2485 | 107.9 |
| BEARING DIA | D3 | 1.5752 | 40.0 |
| BEARING DISTANCE | L1 | 4.490 | 114.0 |
| SPIGOT LENGTH | L2 | 0.710 | 18.0 |
| | L2/A | 0.800 | 20.3 |
| OVERALL LENGTH | L3 | 6.000 | 152.4 |
| BEARING/CROWN WHEEL | L4 | 0.735 | 18.7 |
| BORE | D4 | 1.126 | 28.6 |
| | | | |
| DRIVE SHAFT SPLINE:- | | | |
| No. OF TEETH | | 25 | |
| PITCH | | 24/48 DP | |
| ТҮРЕ | | FLAT ROOT | SIDE FIT |
| PRESSURE ANGLE | | 30 DEG | |
| | | | |

SHEET 1 OF 1



SCALE 1:1 U.O.S.

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