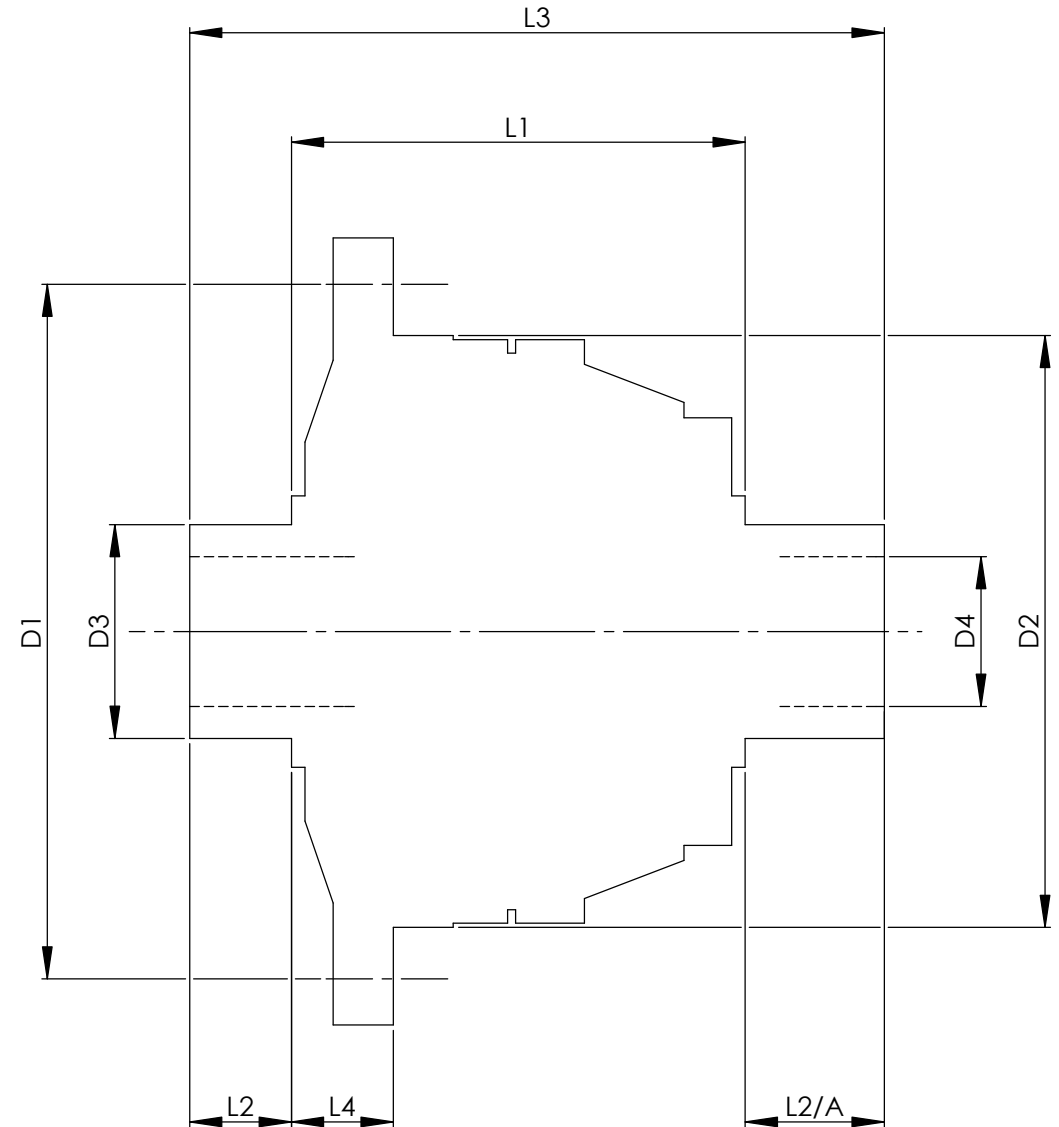


Drg No. QDF14R

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.748	146
No. OF BOLTS		12	12
THREAD / THRO' HOLE		0.448	11.4
CROWN WHEEL SPIGOT DIA	D2	4.9234	125.0
BEARING DIA	D3	1.8126	46.0
BEARING DISTANCE	L1	5.055	128.4
SPIGOT LENGTH	L2	0.745	18.9
	L2/A	1.445	36.7
OVERALL LENGTH	L3	7.245	184.0
BEARING/CROWN WHEEL	L4	1.102	28.0
BORE	D4	1.2206	31.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		37	
PITCH		32/64 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		30 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDF14R

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH.	GRIND@G
LIMITS. FRACT. ± 1/64"	
DEC. ± 0.005"	
MATERIAL.	
TREATMENT.	
ISSUE. 01 DATE. 23.5.05	
DRAWN BY. M.L.M.	
Used In.	VW 02M121C 4WD (6 speed)